



Dart Aerospace Ltd.
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SWA3-2
Job Sheet 200005



Part No: SWA3-2

Job Qty: 1 pcs

Part Name: Electric Swivel 3,000 lb Safe Work Load (1,360 Kg)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/5/19

Job Tracking No:

Created By: Jennifer Renwick

Due Date: 11/4/19

Description: Order 17674

Type: SOLD

Note: DWG SWA3 Rev 3 IPP Rev A 18.04.06 DP verified DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	External Load - Issue SN	1 pcs	11/4/19		0.00	0.00	External Load - 1		Michael 2019-9-13
							External Load - 2		
							External Load - 3		
110	External Load - 2 - B4B	1 pcs	11/4/19		0.00	2.00	External Load - 1 - B4B		Michael 2019-09-18
							External Load - 2 - B4B		
							External Load - 3 - B4B		
120	QC 5	1 pcs	11/4/19		0.00	0.00	QC 5 - 10		DAS SEP 19 2019 30 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	1 pcs	11/4/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		



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Container No: S213546



Part: SWA3-2

Job No: 200005

Serial No/Batch: S213546

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 09/13/19

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				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	DAS
				Packaging 3 - 9 - B4B	30 SEP 19 2019
				Packaging 3 - 10 - B4B	9-89
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	11/4/19	0.00 0.00	DC - 1 - B4B	DAS
				DC - 2 - B4B	21 SEP 19 2019
140 QC 21 - FG	1 pcs	11/4/19	0.00 0.00	QC 21 - FG - 21	9-89
				QC 21 - FG - 70	DAS
				QC 21 - FG - 53	21 SEP 19 2019

Part Op 110 - Assemble as per DWG. Sheet 1 ***All assembly to be done in accordance with SWA3 swivel manual*** Engrave Descriptions: T/N And / or S/N number as required Using Marktronic engraver as per DWG. Laser engrave dart logo as per DWG.

120 - (QC5- Inspect part completeness to step on W/O)

130 - (Identify as per dwg & Stock Location: *4 305*) Bag and tag

135 - (Document Control) Photocopy blue file OM & OOPM-SWA3A Rev3

140 - (QC21- Final Inspection - Work Order Release)

Lectik 242 (5186572)

Def-T-ze (M138973)

Arsohell grease 11/4 (M138724)

011895

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-832-3/8	Set Screw	1 Ea (1 ea)	90-External Load - Issue SN	5175966
188-FSCS-1032-5/8	Flat socket cap Screw	4 Ea (4 ea)	110-External Load - 2 - B4B	5199362
EL-PLUG-F	3-Prong Female Spade Plug	1 Ea (1 ea)	110-External Load - 2 - B4B	5192571
EL-PLUG-M	3-Prong Male Spade Plug	1 Ea (1 ea)	110-External Load - 2 - B4B	5192574
EL314-SJTOW	Long Line Electrical Wire, 14/3 Gauge replace w/t 01004-08-047	6 ft (6 ea)	110-External Load - 2 - B4B	5179682
SWA3-100	Upper End - Swa3 Swivel	1 pcs (1 ea)	110-External Load - 2 - B4B	5174084
SWA3-200	Lower End	1 pcs (1 ea)	110-External Load - 2 - B4B	5193980
SWA3-300	Wire Clamp	2 pcs (2 ea)	110-External Load - 2 - B4B	5173676
SWA3-400	Button Head Screw	2 pcs (2 ea)	110-External Load - 2 - B4B	5198759
SWA3-500	Connector Bushing-230	1 pcs (1 ea)	110-External Load - 2 - B4B	5117115
SWA3-600	O-Ring	1 pcs (1 ea)	110-External Load - 2 - B4B	5198668
SWA3-700	Bearing Balls - 1/4"	32 Ea (32 ea)	110-External Load - 2 - B4B	5190494
SWA6A-1900	1/4" Female Spade Connector	4 Ea (4 ea)	110-External Load - 2 - B4B	5192706
SWA6A-900A	Rotary Connector - 2 wire	1 pcs (1 ea)	110-External Load - 2 - B4B	5151540

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-External Load - Issue SN	188-FPSS-832-3/8	1	98	0
110-External Load - 2 - B4B	188-FSCS-1032-5/8	4	80	0
	EL-PLUG-F	1	13	0
	EL-PLUG-M	1	17	0
	EL314-SJTOW	6	0	0
	SWA3-100	1	10	0
	SWA3-200	1	14	0
	SWA3-300	2	10	0
	SWA3-400	2	32	0
	SWA3-500	1	3	0
	SWA3-600	1	35	0
	SWA3-700	32	267	0
	SWA6A-1900	4	90	0
	SWA6A-900A	1	10	0

Part Specifications

Specifications could not be found.

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Electric Swivel
SWA3

Work Order 200005

Customer Order 17674

Number of Wires 2

Date 2019-9-16

Serial Number 5213546

Number of Cycles	Load (Lbs.)	Action	Pass/Fail
1	3,000	Check for Conductivity against all wires.	- Pass
1	3,000	Check all wires for grounding against swivel body.	- Pass
1	1,500	Check for Conductivity against all wires.	- Pass
1	1,500	Check all wires for grounding against swivel body.	- Pass
1	750	Check for Conductivity against all wires.	- Pass
1	750	Check all wires for grounding against swivel body.	- Pass
1	0	Check for Conductivity against all wires.	- Pass
1	0	Check all wires for grounding against swivel body.	- Pass

Test Conducted By: Michel Lalonde
Technician

Signature: [Signature]
QC 5 Small FAB / QA

Submit